

Date: Friday, 11/07/2008 10:03:22 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 40433
Estimate Number : 12427
P.O. Number :
This Issue : 11/07/2008 **S.O. No.** :
Prsh Rev. : NC
First Issue : // **Type** : SMALL /MED FAB
Previous Run : 40093
Written By :
Checked & Approved By : JUL 08-7-11
Comment : Est Rev:A New Issue 06-05-31 JLM

Drawing Name : EYEBOLT
Part Number : D2021101
Drawing Number : D2021
Project Number : N/A
Drawing Revision : N/A
Material :
Due Date : 18/07/2008 **Qty:** 1 **Um:** Each



Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	AN43B7A	EYEBOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Eyebolt

Batch: M 106176

SS 08/07/15

10
15

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Drill as per Dwg D2021

2-Deburr

3-Touch-up with epoxy Primer as per Dwg D2021

Batch: 106176

FF 08-07-15

19

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP



SS 08/07/15 (19)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST9

L 08/07/15 (19)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE



08/07/16 (19)

MF 08-07-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

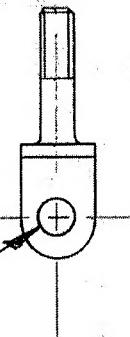
NOTE: Date & initial all entries

△ 2021

RELEASED
97/04/22. DS

97/04/22 05

DRILL 1/4 (-250) DIR.
EXISTING LOCATION
OF: 192 DIR. HOLE



D2021-101

MAKE FROM AN A3B-7A EYEBOLT
TOUCH-UP HOLE I.D. WITH EPOXY PRIMER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 481-33

